

GENERAL

WestWood primers are used to promote and improve adhesion of WestWood membranes to specific substrates. The following table provides recommendations for surface preparation and priming. All substrates must be properly prepared before primer application, with surfaces clean, dry, and free of irregularities, contaminants, or conditions—such as dirt, water, grease, or oil—that could impair adhesion. Refer to the WestWood's **Substrate Preparation Guidelines** for additional details.

Substrate	Prep Notes	Wecryl 112	Wecryl 176	Wethane 109 TPO Primer	WMP 113 Metal Primer
Asphalt	2	✓	✗	✗	✗
Roofing felt (all)	2	✗	✗	✗	✗
SBS modified bitumen	2	✓	✗	✗	✗
APP modified bitumen	3	✓	✗	✗	✗
Concrete, masonry, brick	1	✗	✓	✗	✗
Steel	4	✗	✗	✗	✓
Galvanized steel	4	✗	✗	✗	✓
Stainless steel	4	✗	✗	✗	✓
Aluminum	4	✗	✗	✗	✓
Copper	4	✗	✗	✗	✓
Zinc	4	✗	✗	✗	✓
Lead	4	✗	✗	✗	✓
Glass	6	✗	✗	✓	✗
Wood	2	✗	✓	✗	✗
PVC pipe	4, 7	✓	✗	✗	✗
Plastics (membranes, coatings, extrusions)					
TPO	4	✗	✗	✓	✗
PVC (plasticized sheet)	4, 7	✓	✗	✗	✗
PMMA	5, 7	✓	✗	✗	✗
PU (polyurethane)	5, 7	✓	✗	✗	✗
UP (unsaturated polyester)	5, 7	✓	✗	✗	✗

PREPARATION NOTES

1. Scarify, grind, or lightly bead blast
2. Clean
3. Granular surfaced APP only (smooth or sanded surface APP is not an acceptable substrate)
4. Abrade surface, thoroughly wipe with WestWood Cleaner
5. Lightly sand and perform adhesion test
6. Thoroughly wipe with WestWood Cleaner
7. Contact WestWood to confirm primer requirements

For all other substrates, consult WestWood Technical Services for required preparation methods and priming requirements. Primer application rate will vary and should be adjusted depending on substrate absorbency. See individual WestWood product data sheets, safety data sheets, guide specifications, and system details for additional information regarding suitability, application, and handling of WestWood primers, resins, and cleaners.



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